

Door Colour: **Bright Pink**Decorative Glass: **Straight Imposition Pink** 

Door Colour: Pale Pink

Door Colour: Dusky Pink
Decorative Glass: Straight Imposition Pink

Door Colour: Bright Pink
Decorative Glass: Soul Pink









# Pretty in Pink!



Introducing a brand-new and exclusive Pink Door Range in support of We Mind & Kelly Matters, which aims to raise awareness of mental health and try to prevent suicide.

Door Colour: **Dusky Pink**Decorative Glass: **Bold Pink** 



Door Colour: Pale Pink
Decorative Glass: Spirit Pink



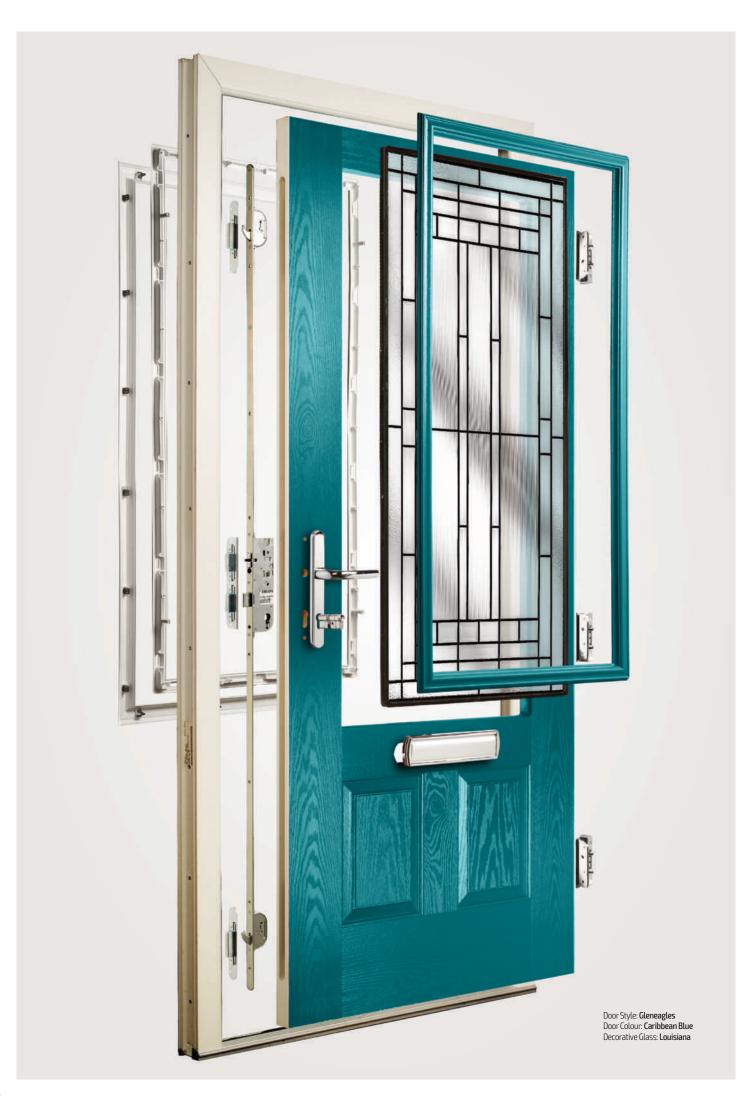
In usual DOORCO fashion, we didn't stop at one pink door! We've created an exclusive collection with 3 new shades of pink and brand new exclusive glass options, some designed by Jeyda, and all produced for us by Regalead. The designs are completed with the stunning Rose Gold Sweet hardware from Brisant.

20% from all pink door blank sales will go to supporting the charity on awareness of better mental health.

www.wemindandkellymatters.co.uk

DOORCO COMPOSITE DOORS

supported by Regalead So Sweet





#### **Composite Construction and GRP Skins**

Our industry leading composite door slab has a reinforced GRP skin, manufactured in either a woodgrain finish to replicate timber, or smooth/etched finish to replicate aluminium. The composite door is all about providing kerb appeal, with minimal maintenance requirements. The construction of our door surpasses other alternatives, incorporating an LVL (Laminated Veneer Lumber) subframe to provide the strength and rigidity required for modern homes. The door protects the home from the elements, but will have minimal thermal expansion and contraction rates under extreme temperature variations which is perfectly normal. The PU foam core meanwhile reduces heat loss, providing a high level of thermal performance.



#### **Choice of Glazing Cassettes**

As door designs become more diverse, customers need a range of glazing cassette to suit any door in their home. DOORCO supplies the leading TriSYS® 3-Part glazing system from ODL Europe as standard. As an alternative, the high-end lnox cassettes are also popular and provide a stainless steel finish.





#### **Glazing Service**

Our in-house specialist team offers a bespoke service to pre-glaze doors using the TriSYS® or Inox cassette.

#### **Decorative Glass**

DOORCO work with large suppliers of decorative components to the glass and door industry and offers the widest range of traditional and contemporary glass designs, so our customers have infinite options for their front door.



#### **Glass Colour Options**

Certain glass designs lend themselves to colour co-ordination of the glass to complement or contrast your choice of door colour. These are indicated by the above symbol.



#### **Caming Colour Options**

Tranquility decorative glass is available in either Zinc or Brass caming to complement your door furniture and is indicated by the above symbol.









#### **Prepping**

DOORCO offers a full prepping service finished to stringent quality standards. We will prep for any lock and hinge combination available to the market, giving our customer ultimate choice.

#### **Bespoke Accessories**

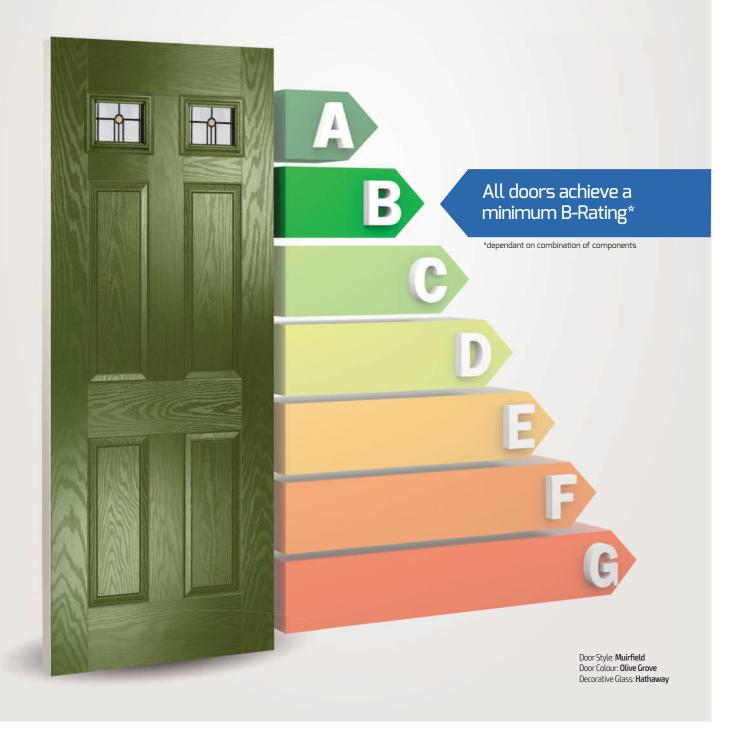
Painted matched drip bars, additional AV2 Heritage locks, spare paint pots, colour swatches or individual cassettes are all available to order.

### Thermal Performance

Composite doors are much more thermally efficient than either timber or PVC, and our doors are manufactured to the highest quality standards, making them more thermally efficient by design.

The warm foam core allows the door to have a significantly better 'U' value than any other option on the market and our entire range meets with the requirements of the current Building Regulations.

There are various upgrades to the glass options which increase the thermal performance of the door to find the U-Value of you individual door set please visit the Buildcheck calculator which contains the current DOORCO door range.





#### **Performance**

Our door offers a truly appealing finish for the entrance of any home, with a high definition smooth or grained GRP outer skin which will look stunning for years to come. The door offers stability from the elements with its inner core of LVL encased with composite stiles and rails for protection against any water ingress. Our doors usually have a grained PVC edge to the hinge and lock side in either White, Chartwell Green, Anthracite Grey, stain or paint finish.

The inner core is manufactured from high density polyurethane foam, which offers exceptional thermal

efficiency and will help to reduce energy bills in comparison with any other door on the market.

#### Security - Keeping You Safe

We take security very seriously so we invested some years ago in a new breed of composite door with significantly improved security features which stand up to current and future security standards, including PAS 24 in line with Approved Document Q for new build.



We recommend the use of multipoint locks as standard (locks should always be engaged so the door is not left just on the latch) and security hardware including TS007 high security cylinders and handle combinations and TS008 letterplates. On certain styles we would also recommend a multipoint slam shut lock with key entry plus security escutcheon, providing a traditional rim latch lock.

Note that slam shut locks should be used with caution as the operation of these may not suit certain individuals.

Glass units which comply with Approved Document Q must contain one pane of class P1A (EN356) glass, which must be

6.8mm, security laminated. This is available as an option on glass within our doors at a reasonable additional cost.

#### **Colours**

With our high-performance paint technology and two state-of-the-art, in-house paint lines, we can offer any colour door which can even complement the colour options on frames. This provides a fantastic choice for the home. In most cases the doors come in white as standard on the internal side, however, for your own individual requirements we may be able to offer different or bespoke options, see our colour ranges on page 14 for more information.

#### Glass and Glazing -Making a Personal Statement

The visual impact of your door is enhanced by the choice of glass within. Depending on the style, the units will be either a double or triple glazed unit.

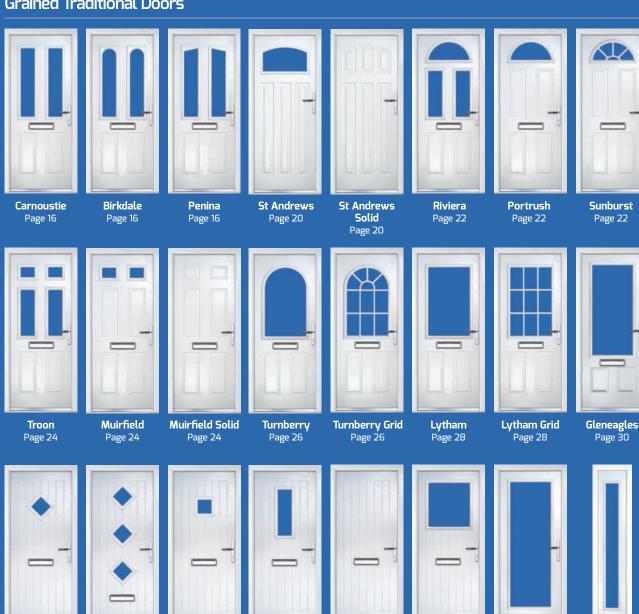
The TriSYS® glazing cassette system is re-glazeable and passes PAS 24:2016 security attack tests. For back door applications, you can even benefit from an integrated Venetian Blind, incorporating child-friendly, unobtrusive finger control and no loose cords.

### Traditional Doors

The range of traditional doors are designed to replicate the most popular timber doors and come with highly defined mouldings and realistic wood-grain embossing on the surface. Whether used in a Victorian home, a modern townhouse or a farmhouse cottage, these doors always add to the appearance of the entrance.

These doors are transformed by the choice of decorative glass and colours, with 59 door colours available and a huge range of glass options, from the simple diamonds of Prestige, through to the stunning multi-faced bevelling and black chrome caming of Impressions, these doors can make a real statement.

#### **Grained Traditional Doors**



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Sidepanels

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**Farmhouse** 

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### Contemporary Doors

A selection of modern styles are available using our non-moulded, woodgrain door blank or smooth/etched LINKS blank which perfectly replicates aluminium. With a wide selection of glass options, our contemporary doors are glazed using the TriSYS® cassette system as standard. For a more modern European look, choose our Urban or Inox doors using either the Urban aluminium cassette or the stunning Inox™ stainless steel frames. Many doors have multiple options to have cassettes placed in different positions, either left, right or centred, and are highlighted throughout the brochure.

#### **Grained Contemporary Doors**



Monza II Solid



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#### Links Contemporary Doors



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Inox Monaco Page 65



Inox Paris/Biarritz Page 66

### Door Colour Options

#### Standard Colours

A range of 9 external colours with a white interior as standard. Coloured both sides is a cost option.



















#### **Premium Colours**

Our range of 37 premium colours are created using state-of-the-art coating technologies as used in the yacht industry. The paint has been prepared to the recommended gloss level which range from a Semi-Matt, Satin or Semi-Gloss sheen dependent upon colour.







Cream White

















Cotswold









#### **RAL Colours**

Any RAL colour is available from DOORCO as a special order. Here are a small selection of the most requested colours as an example:







RAL 9016 (Traffic White)



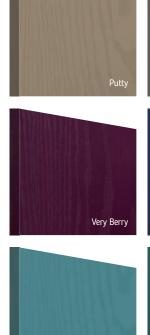
**New Patina Colours** 

An exciting range of 6 new patina colours are now available exclusively for our









Caribbean Blue

Military Grey



Slate









Vanilla

California

Emerald





### Carnoustie including Birkdale and Penina options

**Grained** Traditional Doors



Our most popular composite door option which is now available in a choice of three glazing styles.



Carnoustie



Birkdale Option



Penina Option





Door Colour: **Slate**Decorative Glass: **Birchwood** 

Door Colour: **Cotswold**Decorative Glass: **Kew** 

Door Colour: Chartwell Green
Decorative Glass: Milan

Door Colour: **Twilight**Decorative Glass: **Hathaway** 









Door Colour: Anthracite Grey
Decorative Glass: Cubic

Door Colour: **Stormy Seas**Decorative Glass: **Louisiana** 





Door Colour: **Marsala**Decorative Glass: **Diamonte** 

Door Colour: Very Berry
Decorative Glass: Opulence

Door Colour: **California**Decorative Glass: **Prestige** 

Door Colour: **Irish Oak**Decorative Glass: **Artisan** 









Door Colour: Caribbean Blue
Decorative Glass: Trio Diamond

Shown with Birkdale glazing option

Door Colour: **Cream White**Decorative Glass: **Bloomsbury** 





Door Colour: **Twilight**Decorative Glass: **Synergy** 

Door Colour: Chartwell Green
Decorative Glass: Tranquility Zinc



Door Colour: **Agate Grey**Decorative Glass: **Vector (Black Only)** 











Shown with Penina glazing option

Door Colour: **Diablo**Decorative Glass: **Carrington** 

Door Colour: Putty





### St Andrews

**Grained** Traditional Doors



Reminiscent of the door styles of the 1930's, the St Andrews door is available as a solid door option as well as a glazed version.



St Andrews



Solid Option





Door Colour: **Mushroom**Decorative Glass: **Opulence** 

Door Colour: Wedgewood
Decorative Glass: Panama



Door Colour: Clay
Decorative Glass: Hathaway









Door Colour: **Shadow**Decorative Glass: **Tiffany** 

Door Colour: Victory Blue





### Riviera including Portrush option

**Grained** Traditional Doors



A traditional favourite with just a hint of modern, the Riviera is also available in Portrush and Sunburst options as shown below.



Riviera



Portrush Option



Sunburst Option





Door Colour: Nimbus
Decorative Glass: Prestige

Door Colour: **Clotted Cream**Decorative Glass: **Lanesborough Green** 

Door Colour: French Blue
Decorative Glass: Elegance

Door Colour: Mulberry
Decorative Glass: Opulence









DOORCO

Trending Colours











Door Colour: **Slate**Decorative Glass: **Milan** 



Door Colour: Victory Blue
Decorative Glass: Diamonte



Door Colour: Chartwell Green
Decorative Glass: Trio Diamond





### Troon including Muirfield option

**Grained** Traditional Doors



The traditional six-panel door can be enhanced with either two or four small glazing details.



Troon



Muirfield Option



Solid Option





Door Colour: Shadow Decorative Glass: Prestige Door Colour: Cotswold Decorative Glass: Hathaway Door Colour: Bolero Decorative Glass: Bloomsbury Door Colour: Anthracite Grey Decorative Glass: Vogue









DOORCO

Trending Colours











Door Colour: Stormy Seas Decorative Glass: Opulence



Door Colour: Putty Decorative Glass: Trio Diamond



Door Colour: Bahia Blue Decorative Glass: Milan



Decorative Glass: Cubic

Door Colour: Chartwell Green

### Turnberry

**Grained** Traditional Doors

The large glazed area of the Turnberry can also be enhanced with the GridLite option.





Turnberry









Door Colour: Slate
Decorative Glass: Synergy

Door Colour: Very Berry
Decorative Glass: Birchwood

Door Colour: Sage Decorative Glass: Renaissance Black

Door Colour: Red
Decorative Glass: Elegance









Door Colour: Cream White
Decorative Glass: Impression

Door Colour: **Emerald**Decorative Glass: **Tranquility Zinc** 





### Lytham

**Grained** Traditional Doors



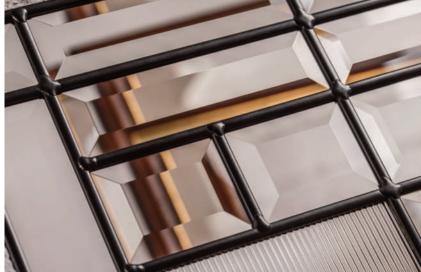
With its large glazed area, the Lytham lets light flood through. Also available with GridLite and our unique integral blind option.



Lytham



GridLite Option





Door Colour: Golden Oak

Decorative Glass: Bloomsbury



Door Colour: **Green**Decorative Glass: **Tranquility Zinc** 



Door Colour: Citrine
Decorative Glass: Artemis



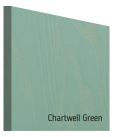
Door Colour: Olive Grove
Decorative Glass: Athena



DOORCO

### Trending Colours











Door Colour: Moonshine
Decorative Glass: Opulence



Door Colour: **Mushroom**Decorative Glass: **Birchwood** 



Door Colour: **Sandstone**Decorative Glass: **Trio Diamond** 



Option

Door Colour: Clay
Decorative Glass: Optimal

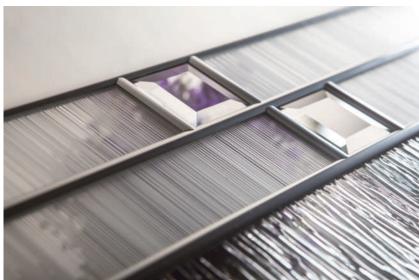


# Gleneagles

**Grained** Traditional Doors

With its American style, the Gleneagles is proving to be as popular here in the UK.







Door Colour: **Agate Grey**Decorative Glass: **Cascade** 

Door Colour: **Diablo**Decorative Glass: **Kew** 

Door Colour: **Cream White**Decorative Glass: **Opulence** 

Door Colour: **Black**Decorative Glass: **Louisiana** 









DOORCO

Trending Colours











Door Colour: Nimbus
Decorative Glass: Graphite



Door Colour: **Clotted Cream** Decorative Glass: **Indulgence** 



Door Colour: Twilight
Decorative Glass: Trinity



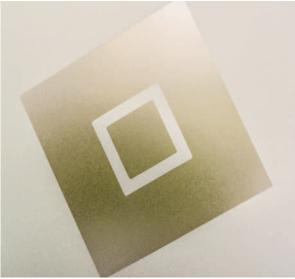
Door Colour: Silver Grey
Decorative Glass: Synergy



# Belfry/Pevero

**Grained** Traditional Doors







The Belfry has a unique 'offset etched' detailing and comes in multiple glazing styles.



Belfr



Belfry 3



Door Colour: Sage Decorative Glass: Lanesborough Door Colour: Golden Oak Door Colour: Slate Door Colour: Clotted Cream Decorative Glass: Artemis Decorative Glass: Grange Decorative Glass: Cubic Door Colour: **Wedgewood**Decorative Glass: **Louisiana** Door Colour: Clay
Decorative Glass: Graphite

# Sunningdale

**Grained** Traditional Doors



The Sunningdale is available with a wide range of glass designs



Sunningdale



Farmhouse Cottage





Door Colour: **Slate**Decorative Glass: **Opulence** 



Door Colour: **Clotted Cream**Decorative Glass: **Milan** 

Door Colour: **Stormy Seas**Decorative Glass: **Cascade** 









DOORCO

Trending Colours











Door Colour: Victory Blue
Decorative Glass: Birchwood



Door Colour: Irish Oak
Decorative Glass: Prestige



Door Colour: **Mushroom**Decorative Glass: **Bloomsbury** 



Door Colour: Mulberry
Decorative Glass: Trio Diamond

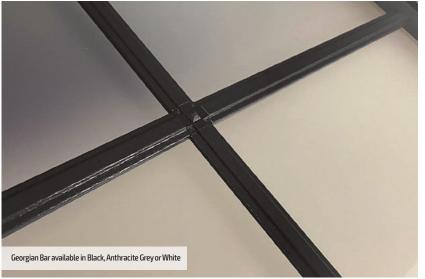


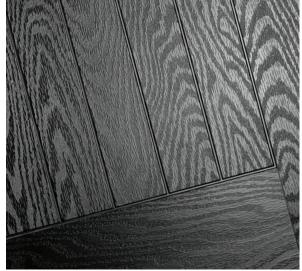
### Merion

**Grained** Traditional Doors

The Merion is available with a complementary glass range designed specifically for this door style







Door Colour: White
Decorative Glass: Clear

Door Colour: **Chartwell Green**Decorative Glass: **Artemis** 

Door Colour: Silver Grey
Decorative Glass: Cotswold

Door Colour: **Putty**Decorative Glass: **Stippolyte** 









Door Colour: **Anthracite Grey**Decorative Glass: **Louisiana** 

Door Colour: **Very Berry** Decorative Glass: **Satin** 





### Monza II Contemporary Doors

With its contemporary linear etched detailing, the Monza II is a stunning door available with contemporary glazing detail or as a solid door.

Door colours shown in this brochure should be used for guidance only. We have made every effort to match the colour and stain you see in the brochure so it's as close as possible to our paint when applied to the doors. Due to the nature of the product it is applied to, there is sometimes a difference between them which we cannot avoid. The colour, intensity and sheen level may differ from the paper print version and we do not accept any liability for this for whatever reason. To ensure that you are getting the right colour on your door, ask for your DOORCO colour swatch today.









# New Range of Patina Colours

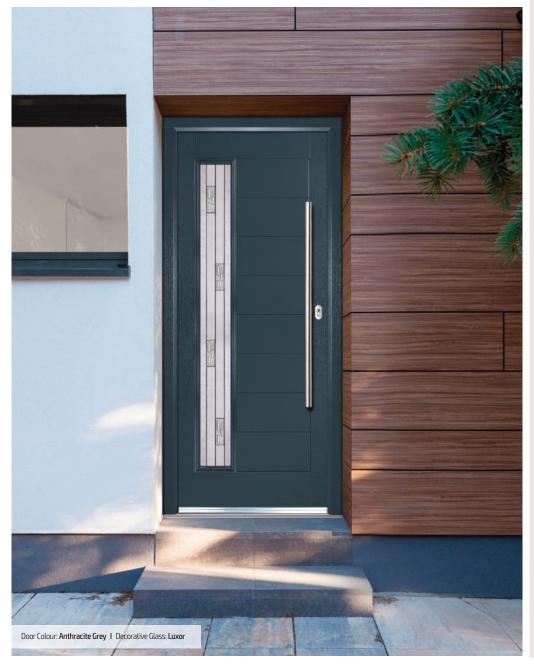
The Monza II door range is now available in 6 unique patina stained handcrafted finishes, each base colour has a carefully selected complementary patina stain designed specifically to enhance the Monza's contemporary slab detailing.





# Monza II Augusta Long

**Grained** Contemporary Doors



With its contemporary linear etched detailing, the Monza II is a stunning door available with contemporary glazing detail or as a solid door.

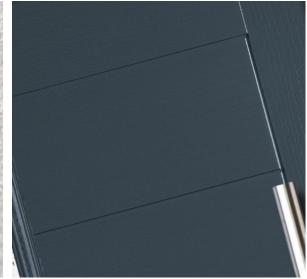


Monza II Augusta Long

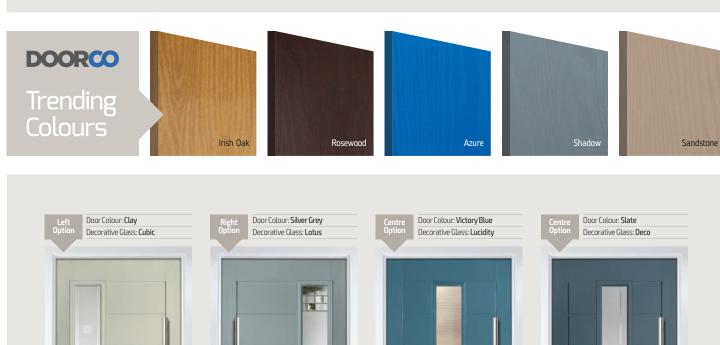


Solid Option











# Monza II Augusta

**Grained** Contemporary Doors



With its contemporary linear etched detailing, the Monza II is a stunning door available with contemporary glazing detail or as a solid door.

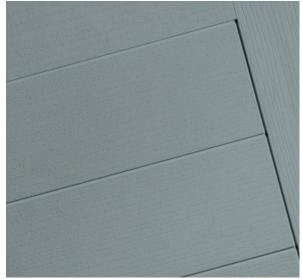


Monza II Augusta



Solid Option







# Monza II Square

**Grained** Contemporary Doors



With its contemporary linear etched detailing, the Monza II is a stunning door available with contemporary glazing detail or as a solid door.



Monza II Square 4



Monza II Square 3







## Seminole

**Grained** Contemporary Doors



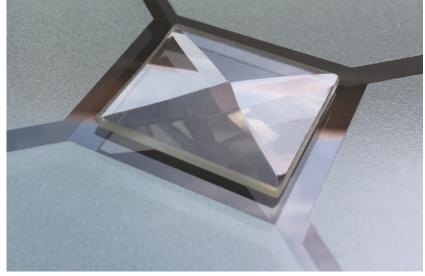
The Seminole is a very popular contemporary door design with an abundance of glazing options and positions.



Seminole 4



Seminole 3





Door Colour: **Golden Oak**Decorative Glass: **Prestige** 



Door Colour: Mulberry
Decorative Glass: Vector (Black Only)



Door Colour: **Chartwell Green**Decorative Glass: **Athena** 



Door Colour: **Florida**Decorative Glass: **Cubic** 

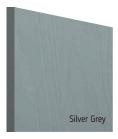


DOORCO

Trending Colours











armhouse Option Decorati

Door Colour: Clotted Cream
Decorative Glass: Luxor



Door Colour: **Anthracite Grey** Decorative Glass: **Louisiana** 



Door Colour: Stormy Seas

Decorative Glass: Milan

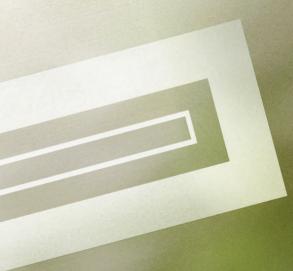
Door Colour: **Sage** Decorative Glass: **Salisbury** 



# Oakmont/Copenhagen

**Grained** Contemporary Doors







A stunning new design using colour matched cassettes for all colour options.





Copenhagen



Door Colour: Moonshine Decorative Glass: Stippolyte



Door Colour: **Diablo** 





Door Colour: Mulberry







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# Chantilly

**Grained** Contemporary Doors

The facing curves of the glazing detail make a truly modern statement in the Chantilly door.







Door Colour: **Agate Grey**Decorative Glass: **Prestige** 



Door Colour: **Twilight**Decorative Glass: **Milan** 



Farmhouse Option Door Colour: Nimbus Decorative Glass: Trio Diamond



Farmhouse Option Decorative Glass: Impression



Door Colour: **Anthracite Grey**Decorative Glass: **Louisiana** 

Door Colour: Marsala
Decorative Glass: Opulence

Door Colour: **Emerald**Decorative Glass: **Cubic** 



Door Colour: French Blue
Decorative Glass: Mercury









## Vilamoura

**Grained** Contemporary Doors

The inline slim glazing details on the Vilamoura door is inspired by the European door look.







## Augusta

**Grained** Contemporary Doors

With its simple, slim glazed panel and parallel pull handle, the Augusta has a clean modern style.







Door Colour: **Bolero**Decorative Glass: **Luxor** 



Door Colour: **Sage**Decorative Glass: **Impression** 



Door Colour: Victory Blue
Decorative Glass: Lotus



Door Colour: Citrine
Decorative Glass: Artemis



Door Colour: **Slate**Decorative Glass: **Trinity** 

Door Colour: **Rosewood**Decorative Glass: **Athena** 

Door Colour: Clay
Decorative Glass: Opulence

Door Colour: Olive Grove
Decorative Glass: Trio Diamond







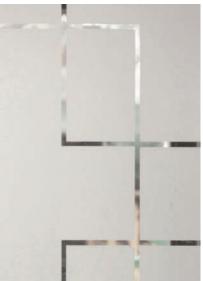


# Augusta Long

**Grained** Contemporary Doors

A full length decorative glass alternative to the standard Augusta.







## Links Urban Contemporary Doors

The Urban range of contemporary doors is setting new standards in modern, upmarket entrances, allowing for a unique, clean, authentic style that's customised for each individual home. All styles use the unique Links 'smooth' door blank which are glazed using a brand new contemporary chamfered cassette system in a choice of either Aluminium or Colour-matched finishes.









Door Colour: Clay
Decorative Glass: Cubic

Door Colour: Very Berry
Decorative Glass: Vector (Black Only)

Door Colour: Anthracite Grey
Decorative Glass: Artemis

Door Colour: **Stormy Seas**Decorative Glass: **Graphite** 









### Urban Seminole

**Links** Contemporary Doors



A popular choice with its bold contemporary colours and sleek pull handles, makes the perfect statement for a contemporary home.





### Urban Oakmont/Copenhagen

**Links** Contemporary Doors

The Urban Oakmont door offers a unique, modern style with four decorative horizontal lites that allow light to stream in without compromising your privacy.







Door Colour: Nimbus



Door Colour: Military Grey
Decorative Glass: Artemis



Door Colour: Black

Decorative Glass: Cubic

Copenhagen Option

Door Colour: French Blue Decorative Glass: Spire

Door Colour: Victory Blue
Decorative Glass: Satin

Door Colour: **Agate Grey**Decorative Glass: **Artemis** 

Door Colour: Twilight
Decorative Glass: Stippolyte

Door Colour: Anthracite Grey
Decorative Glass: Cubic









### Urban Vilamoura

**Links** Contemporary Doors

Door Colour Shadow 1 Decretive Class: Vogue (Black Only)

The inline slim glazing details on the Vilamoura door is inspired by the European door look.





# Urban Augusta

**Links** Contemporary Doors

With its simple, slim glazed panel and parallel pull handle, the Augusta has a clean modern style.











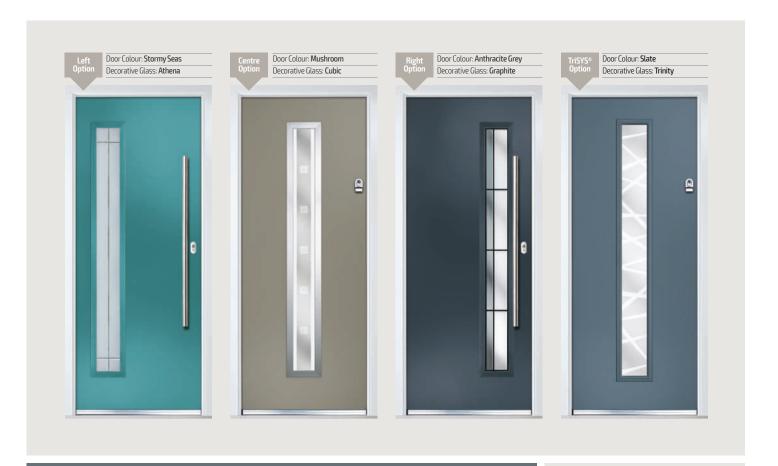
Door Colour: Wedgewood
Decorative Glass: Artemis













# Links Inox Contemporary Doors

The following range of Inox doors combine the high-performance of 'Links' composite door with finely grained 316 grade stainless steel glazing frames. Not only do they add a distinctive European flair, they also give a truly contemporary look and are guaranteed to keep their high shine and stunning looks for years to come.



Left Option Door Colour: **Stormy Seas**Decorative Glass: **Tokyo** 



Door Colour: Mulberry
Decorative Glass: Halo



Door Colour: Anthracite Grey
Decorative Glass: Satin



Door Colour: Black
Decorative Glass: Clear









### Inox Barcelona

**Links** Contemporary Doors



The sweeping grace of the Barcelona design 'oozes' class and sophistication and is proving to be one of our most popular options. Available with or without curve panel.



### Inox Nice

**Links** Contemporary Doors

The Inox Nice door offers a Mediterranean style with four decorative lites that allow the light to stream in without compromising on your privacy.





Door Colour: Clay
Decorative Glass: Vector



Door Colour: Anthracite Grey
Decorative Glass: Mercury



Door Colour: Silver Grey
Decorative Glass: Artemis



Door Colour: **Sage**Decorative Glass: **Cubic** 



Door Colour: Very Berry
Decorative Glass: Cubic

Door Colour: Nimbus
Decorative Glass: Rhapsody

Door Colour: Shadow
Decorative Glass: Trinity

Door Colour: Moonshine
Decorative Glass: Satin







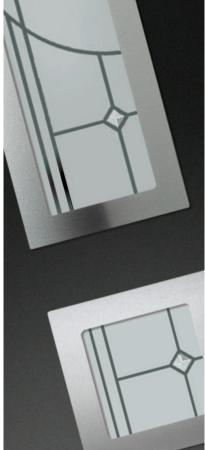


# Inox Lyon

**Links** Contemporary Doors

Inox Lyon provides a stunning mix of two smaller lites delicately 'bookending' a larger central lite to optimise light penetration whilst maintaining style.





### Inox Munich

**Links** Contemporary Doors

With its large single centre lite drawing the eye, the Inox Munich achieves a bold yet graceful design.





Door Colour: Twilight

Decorative Glass: Satin

Door Colour: Agate Grey Decorative Glass: Aspen Door Colour: Anthracite Grey Decorative Glass: Synergy





Door Colour: Black Decorative Glass: Luxor



Door Colour: Victory Blue
Decorative Glass: Luxor

Door Colour: Mulberry
Decorative Glass: Vogue (Black Only)

Door Colour: Blue
Decorative Glass: Satin

Door Colour: Military Grey
Decorative Glass: Clear







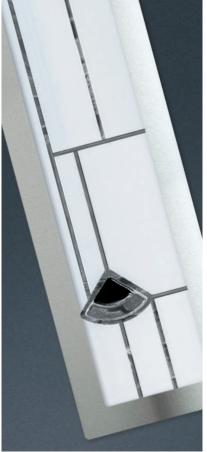


### Inox Monaco

**Links** Contemporary Doors

With its large single centre lite drawing the eye, the Inox Monaco achieves a bold yet graceful design.

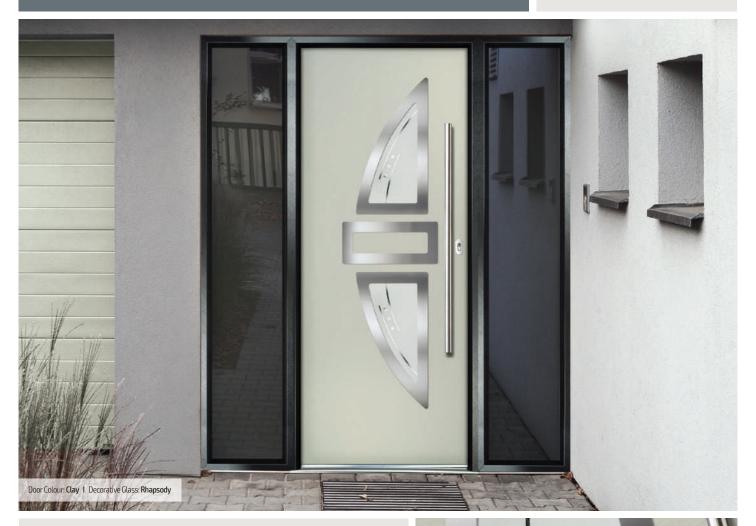




### Inox Paris/Biarritz

**Links** Contemporary Doors

The Inox Paris door delivers flair and grace, and with the Biarritz option, you can make a real statement.







### Medinah

**Grained** Single/Double Doors

The elegant Medinah door style allows any view to be showcased using the full lite cassette system





#### Venetian Blind

Control light and privacy with instant fingertip control when you select an integrated door blind. This Venetian blind is cleverly encapsulated within the insulated glass cavity of this door to provide a zero maintenance blind.

**Raise Tab:** Choose whether to have the blinds raised or lowered.

**Tilt Tab:** Choose whether to have the blinds open or closed.





Door Colour: Slate

Decorative Glass: Venetian Blind



### Composite Sidepanel Options

For homes with larger openings, we offer a range of sidelight options to complement your door. This option is available with full, matching decorative glass. Size restrictions apply which are shown on page 76.





Door Colour: **Agate Grey** Decorative Glass: **Tiffany** 



Door Colour: **Shadow**Decorative Glass: **Opulence** 



Door Colour: **Anthracite Grey**Decorative Glass: **Louisiana** 







### Decorative Glass Options

Decorative Glass transforms doors and makes a personal statement and we offer a range of styles to suit all budgets and tastes from the contemporary to the traditional. All our decorative glass is manufactured to the highest possible standards.



#### Artemis

Simple but extremely effective. The Artemis features an etched glass centre with a clear surrounding border. A strong option for both traditional and modern homes alike.



#### Artisan

Striking and flowing elliptical shapes join an array of crystal clear diamond bevels to create a dazzling effect. Glue chip surrounding textures provide a perfect contrasting finish.





#### Aspen

This European style design is produced using high grade brushed stainless Inox elements, that are bonded to the centre pane of glass. This combination provides a unique contrast.



#### Athena

The Athena gracefully combines brilliant cut lines and a clean sandblast finish. The understated half glazed model is a great option as a simple glass design for a backdoor.



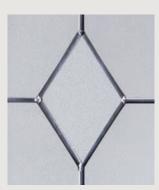
#### Birchwood

The purity of this linear range draws its inspiration from Frank Lloyd Wright. Hints of cubism come together with leading edge glass technology to create a wonderful multi-textured finish.



#### Bloomsbury

An impressive large bevel cluster for those looking for a real feature statement. The Bloomesbury bevels will refract light beautifully and it's intricate detail is unsurpassed.



#### Carrington

Only available in our Carnoustie door, this simple design and uses traditional lead on a stipple backing glass. The diamond lead design sits proud to the outer pane when glazed into the door.



#### Cascade

Inspired by the ocean and the ripples of moving water, Cascade is a truly modern take on patterned glass. Light shimmers off the undulations to create a stunning decorative glass.



#### Caspian

Sandblasted and Mirage glass are separated by an off-centre clear dividing line offering a stunning, yet clean contemporary look to your door.



#### Cubic

The concentric squares inside a band of sandblasted glass is a subtle take on our Vector design. The Difuso glass ensures high levels of privacy whilst maintaining light transmission.



Deco

Exclusively commissioned by glass artisans, Deco uses a sophisticated frosted backing glass coupled with clear dividing lines that create a simple, elegant and highly desirable contemporary design.



Diamonte

Offset diamond clear bevels of the Diamonte design provide a particularly modern finish. This contemporary design is finished to the highest standard with zinc and soldered joints.



Elegance

Create a timeless and stunning visual statement. Fluid lines, generous curves and inspirational design combine with extraordinary craftsmanship to produce an outstanding focus for your home.



Grange

Our Bullion uses new techniques to create a very deep cut and impressive look. The circular bands create prisms of light and the design works very well in all styles of property.



Graphite

Graphite is modernity at its best. Using the latest weld-free cameing technology in stunning matt black, it is a modern take on decorative glass which will complement any contemporary door.



A stunningly simple design, Haloz is created using hand cut glass centres, that are polished and bonded within a clear border. The contrast offers a beautiful combination.



Hathaway

Antique coloured glass is joined using a stunning black came and weld. All is encapsulated within the insulated unit for easy upkeep and to protect the



Impression

Stunning black chrome cameing combined with satin and grey bevelled glass pieces, Impression makes a striking statement encapsulated inside a double glazed unit for easy cleaning.



Indulgence

The delicately shaped clear glass bevels glisten against the etched glass and create a look of understated and tasteful elegance.



Kew combines intricate bevel work and soft water glass against a background of obscure etched glass. The central flower motif will make a stunning focal point for any door.



Lanesborough

Genuine coloured Spectrum Glass with blackened cames combine to create this stunning leadlight design, reminiscent of the Victorian era. With Lanesborough, you can now have all the benefits of traditional leadlights, with the performance and thermal properties you would expect in your door. Available in 3 border colours: Amber, Blue or Green



Louisiana

The complex bevelled design combined with stunning textured glass creates a design with undoubted kerb appeal and 'Wow Factor'.



Lucidity

A contemporary glass, Lucidity has an almost industrial feel with its strong bold lines. It is particularly suitable for use in contemporary door designs.

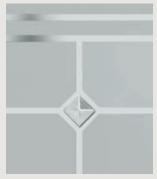


Using the 'weld-free' chrome finish aluminium cames, combined with bevelled glass pieces and etched Millenium glass, Lotus is a truly stunning yet simple design.



Luxor

Intricate laser cut brushed stainless steel is inset within each triple glazed panel and located with zinc joining strips. A heavily embossed backing glass offers goods levels of privacy.



#### Mercury

A modern clear design laced into an etched backing glass with feature clear glass bevels. Mercury has a chic look with the glass bevels siting proud to the outer glass pane.



#### Milan

A modern yet understated, sleek decorative door glazing. A blend of deep cut glass bevels and 'reed' highly obscure backing glass combine perfectly to reveal an extremely alluring finish.



#### Mirage

Mirage is a totally different and modern way of adding obscurity to any door. Lineal etched lines cascade down both sides of the glass offering a real depth and decorative dimension.



#### **Optimal**

Simulated divided lights create the look of individual panes of glass, whilst maintaining the performance benefits of a single double glazed unit.



#### **Opulence**

A lavish decorative panel utilising an ormate bevel cluster with clear and very modern grey bevels. The crisp, refined and stunning look and has a particularly contemporary backing glass.



#### Panama

Asophisticated, contemporary design incorporating various glass textures with clear 'came' lines. Panama is a twist on lineal Art Deco period style.



#### Prestige

An ageless classic design with crystal cut bevels surrounded by a stipple backing glass. The design incorporates clean zinc lines and traditional welded joints.



#### Quantum

Combining our soft acid etched Difuso glass with the deeper texture of the sandblasted design creates a modern, striking glass prefectly suited for contemporary doors.



#### Quasar

This European style design is produced using high grade brushed stainless Inox elements, that are bonded to the centre pane of glass. This combination provides a unique contrast.



#### Renaissance

As one of our more omate options the Renaissance is made using an advanced resin technology to replicate the elaborate qualities of clear cut bevels. Unusually the whole decorative design is clear and is separated with many glistening bevels including a large brilliant cut centre piece.

Available with Clear or Black Border



#### Rhapsody

Rhapsody is designed to focus on European styling that suits the door that surrounds them. Contemporary, clean, simple etched designs that have proved very popular.



#### Salisbury

The delicate floral motifs of the Salisbury design, combined with the glistening multi-faceted jewels, are guaranteed to transform the entrance to your home.



#### Spire

The bold rectangular bevelled glass pieces are set against a background of softly textured stippled and Chord™ glass to create the beautiful simplicity of our Spire glass design.



#### Synergy

A modern twist on a traditional technique, Synergy combines hand-cut textured glass pieces, contemporary fused glass elements and polished zinc cameing.



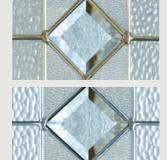
Tokyo

Tokyo is designed to focus on European styling that suits the door that surrounds them. Contemporary, clean, simple etched designs that have proved very popular.



#### Tiffany

The Tiffany is reminiscent of designs used in the Victorian period. It uses a combination of vibrant coloured glasses against a background of softly rippled glass, with blackened cames.



#### Tranquility

This extremely popular model combines multiple cut bevels and striking backing textures all encapsulated with the insulated glass unit.



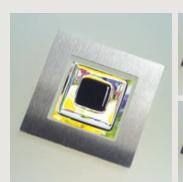
#### Trinity

The multi-width lines of Difuso soft acid etched glass contrast beautifully with the deeper texture of the sandblasting to create a truly modern design.



#### Trio Diamonds

The finest quality of hand crafted decorative triple-glazing with a contemporary zinc finish. Luxury crystal cut bevels are sealed securely between 2 panes of safety glass to ensure good looks for many years to come.



#### Vector

By combining Fusion glass tiles with small stainless steel elements and etched glass, Vector is a strikingly modern glazing option that is ideally suited for contemporary doorsets. With a range of five colour options in the Fusion tiles, the glass can be manufactured to complement your door colour beautifully. Available in: Black, Blue, Green, Purple or Red.



#### Vogue

A popular option offering clear dividing lines within an etched backing glass. Each panel is finished with a black motif fused glass tile which sit proud to the outside front pane of the glass.

### Clear or Obscure Glass Options

The majority of our door styles are also available in a standard range of 4 carefully selected Low-E toughened patterned glass options or Low-E toughened clear glass. (Laminated versions also available)



#### Minster

Minster pays homage to historic hammered glass and is most suited to period homes or more traditional door styles.



#### Pinpoint/Stippolyte

The timeless appeal of this stipple effect glass makes it one of our most popular options. The surface texture offers very high levels of obscurity and the design suits most door and house styles.



#### Rain/Cotswold

A more heavily textured pattern resembling water cascading over a surface. It is one of our most popular patterns and is especially suitable for doors that require higher levels of privacy.



#### Satin

Satin glass is an acid etched glass that offers high levels of privacy. It is a very neutral finish similar to sandblast and is ideal for use in both traditional and contemporary doors.

### Decorative Glass Availability

With a multitude of glass designs, options and door styles to choose from, our decorative glass range allows you to personalise your home effortlessly.







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Grained	Carnoustie	<u>e</u>		St Andrews	m.	-FS	Portrush Grid		pja	erry	Turnberry Grid	=	Lytham Grid	Gleneagles	18.	m	Sunningdale	_
Traditional Doors	arno	Birkdale	Penina	t And	Riviera	Portrush	ortru	Troon	Muirfield	Turnberry	ırıb	Lytham	thar	ene	elfry	Belfry 3	imi	Merion
							<u>~</u>	F		F	F		<u> </u>			ă		
Artemis																		
Artisan	•	•	•					•	-								•	
Aspen																		
Athena				_	_	_		_	н	_				_			_	
Birchwood			Н	-	Н			Н	Н	Н				-				
Bloomsbury								•									•	
Bold Pink																		
Carrington	•	-	-		_			_	_									
Cascade					•			ч										
Caspian									_									
Cubic															•	ч		
Deco																		
Diamonte																		
Elegance																		
Georgian Bar																		
Grange															•	-		
Graphite																		
Halo																		
Hathaway																		
Impresssion																	•	
Indulgence Grey																		
Kew																		
Lanesborough																		
Lotus														-				
Louisiana																		
Lucidity																		
Luxor																		
Mercury																		
Milan																		
Mirage																		
Optimal																		
Opulence																		
Panama																		
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Quasar																		
Renaissance																		
Rhapsody																		
Salisbury																		
Spire																		
Straight Imposition																		
Spirit Pink	•		•															
Soul Pink																		
Synergy	•		•															
Tokyo																		
Tiffany	-																	
Tranquility																		
Trinity																		
Trio Diamond																		
Vector			<b>A</b>															
Venetian Blind																		
Vogue Black																		

Grained Contemporary Doors	Monza II Augusta Long	Monza II Augusta	Monza II Square	Seminole 3 / 4 / 5	Oakmont / Copenhagen	Chantilly	Vilamoura	Augusta Long	Augusta	Urban Contemporary Doors	Seminole	Oakmont	Copenhagen	Vilamoura	Augusta Long	Augusta	Inox Contemporary Doors	Barcelona	Nice	Lyon	Munich	Monaco	Paris / Biarritz
Artemis										Artemis							Artemis						
Artisan										Artisan							Artisan						
Aspen										Aspen							Aspen						
Athena										Athena							Athena						
Birchwood										Birchwood							Birchwood						
Bloomsbury										Bloomsbury							Bloomsbury						
Bold Pink										Bold Pink							Bold Pink						
Carrington										Carrington							Carrington						
Cascade										Cascade							Cascade						
Caspian										Caspian							Caspian						
Cubic										Cubic							Cubic						
Deco										Deco							Deco						
Diamonte										Diamonte							Diamonte						
Elegance										Elegance							Elegance						
Georgian Bar										Georgian Bar							Georgian Bar						
Grange										Grange							Grange						
Graphite										Graphite							Graphite						
Halo		-	_					-		Halo		_			_		Halo						
Hathaway										Hathaway							Hathaway						
Impresssion										Impresssion							Impresssion						
Indulgence Grey										Indulgence Grey							Indulgence Grey						
Kew										Kew							Kew						
Lanesborough										Lanesborough							Lanesborough						
Lotus	н			-		-		8		Lotus						_	Lotus						
Louisiana								a		Louisiana							Louisiana						
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Luxor	ē	н		H				ä		Luxor							Luxor					d	
Mercury				а			н			Mercury							Mercury						
Milan						_				Milan							Milan			-			
Mirage						-				Mirage							Mirage						
Optimal				-						Optimal							Optimal						
Opulence										Opulence							Opulence						
Panama				•				-		Panama					-		Panama						
Prestige		_		-					_	Prestige						_	Prestige						
Quantum										Quantum							Quantum						
Quasar								-		Quasar					-		Quasar						
Renaissance										Renaissance							Renaissance						
Rhapsody										Rhapsody							Rhapsody			•			-
Salisbury										Salisbury							Salisbury						
Spire										Spire							Spire						
Straight Imposition										Straight Imposition							Straight Imposition						
Spirit Pink										Spirit Pink							Spirit Pink						
Soul Pink										Soul Pink							Soul Pink						
Synergy				-						Synergy							Synergy						
Tokyo										Tokyo							Tokyo						
Tiffany										Tiffany							Tiffany						
Tranquility										Tranquility							Tranquility						
Trinity										Trinity							Trinity						
Trio Diamond										Trio Diamond							Trio Diamond						
Vector										Vector							Vector						
Venetian Blind										Venetian Blind							Venetian Blind						
Vogue Black										Vogue Black							Vogue Black						

### Composite Door Sizing

Due to the number of PVC-u profiles available to produce our composite door, certain restrictions in size could apply. The sizes below are an estimation only of the typical range using a standard 70mm outer frame with a 50mm internal height and the definitive size range will be confirmed dependent on survey.

			<b>Height</b> with Standard PVC Cill	<b>Height</b> with Low Threshold Cill	Width	
	Single Door	Minimum	2003mm	1983mm	823mm	
	טוווצופ טטטו	Maximum	2103mm	2083mm	1022mm	
No.	Door with Single	Minimum	2003mm	1983mm	1278mm	
	Composite Sidelight	Maximum	2103mm	2083mm	1497mm	
N.C	Door with Single	Minimum	2003mm	1983mm	1095mm	
	Glazed Sidelight	Maximum	2103mm	2083mm	2145mm	
	Door with Double	Minimum	2003mm	1983mm	1733mm	
	Composite Sidelight	Maximum	2103mm	2083mm	1972mm	
	Doorwith Double	Minimum	2003mm	1983mm	1368mm	
	Glazed Sidelight	Maximum	2103mm	2083mm	3376mm	

### Part M Compliance

rai t ivi Compu	ance		Existing Buildings	New Buildings	
	Door Width Compliance	Frame Size	940mm	985mm	
	for Wheelchair Entry	Minimum Clear Opening	775mm	825mm	

### Minimum/Maximum Door Blank Size Chart

	Maximum Height	Minimum Height	Maximum Width	Minimum Width
All door styles where allowed by design with the exceptions below. Please checkvia the online ordering system.	2013mm	1913mm	914mm	Unglazed: 682mm Glazed: 740mm (45mm) or 715mm (35mm)*
Gleneagles/St Andrews	2013mm	1913mm	904mm	762mm
Monza II Solid and Glazed	2013mm	1913mm	914mm	740mm
Side Panels	2013mm	1913mm	352mm	332mm

<sup>\*</sup> Dependent upon glazing position(s)

### TriSYS® Cut Out and Glass Size Chart

DOORCO	Cassette	Cassette	Screws	Glas	s Size	Cut Outs		
Door Style	Description	Code	per Cassette	Width	Height	Width	Height	
Augusta	Augusta	TS0848	10	203mm	1219mm	229mm	1245mm	
Augusta Long	Full Length 7 x 64	TS0764	20	177mm	1625mm	204mm	1651mm	
Belfry	Diamond Square	TS0707	4	190mm	190mm	216mm	216mm	
Belfry3	Diamond Square x3	TS0707	4	190mm	190mm	216mm	216mm	
Birkdale	Twin Arch Vertical	TS0836SR	14	203mm	912mm	229mm	940mm	
Carnoustie	Twin Vertical	TS0836	14	203mm	912mm	229mm	940mm	
Chantilly	Half Moon x 2	TSHR01	9	550mm	250mm	575mm	275mm	
Copenhagen	Horizontal Vision Panel	TS0718	10	467mm	187mm	495mm	216mm	
Gleneagles	3-Quarter Lite	TS2248	18	558mm	1219mm	584mm	1245mm	
Lytham	Half Glazed	TS2236	16	558mm	912mm	585mm	940mm	
Lytham Grid	Half Glazed with Grid	TS223609	16	558mm	912mm	585mm	940mm	
Vledinah	Full Lite	TS2264	22	558mm	1625mm	584mm	1651mm	
Merion Farmhouse	22 x 23	TS2223SET	12	558mm	583mm	583mm	609mm	
Monza II Augusta Long	Full Length 7 x 64	TS0764	20	177mm	1625mm	204mm	1651mm	
Monza II Augusta	Augusta	TS0848	10	203mm	1219mm	229mm	1245mm	
Monza II Square	Square	TS0707	4	190mm	190mm	216mm	216mm	
Muirfield	Twin Tops	TS0806	4	203mm	152mm	229mm	178mm	
Dakmont	Horizontal Vision Panel	TS0718	10	467mm	187mm	495mm	216mm	
Penina	Twin Vertical Eye Brow	TS0836ST	14	203mm	912mm	229mm	940mm	
Pevero	Square	TS0707	4	190mm	190mm	216mm	216mm	
Portrush	HalfMoon	TSHR01	9	550mm	250mm	575mm	275mm	
	Half Moon x 1	TSHR01	9	550mm	250mm	575mm	275mm	
Riviera	Mid Panel 6 Panel x 2	TS0824	10	203mm	605mm	229mm	635mm	
St Andrews	Craftsman (Screw/Plug) Glass height to radius 260mm Glass radius 622mm		16	584mm	332mm	609mm	280mm	
Seminole 3	Twin Tops x 3	TS0806	4	152mm	203mm	178mm	229mm	
Seminole 4	Twin Tops x 4	TS0806	4	152mm	203mm	178mm	229mm	
Sunburst	Sunburst	TSHR05	9	550mm	250mm	575mm	275mm	
Sunningdale	Mid Panel 6 Panel	TS0824	10	203mm	605mm	229mm	635mm	
	Twin Tops x 2	TS0806	4	203mm	152mm	229mm	178mm	
[roon	Mid Panel 6 Panel x 2	TS0824	10	203mm	605mm	229mm	635mm	
Turnberry	Half Glazed Arch	TS2236RT	16	558mm	912mm*	585mm	940mm*	
Turnberry Grid	Half Glazed Arch with Grid	TS223611	16	558mm	912mm*	585mm	940mm*	
Pi	Twin Tops x 2	TS0806	4	203mm	152mm	229mm	178mm	
/ilamoura	Twin Vertical x 1	TS0836	14	203mm	912mm	229mm	940mm	

### Urban Cut Out and Glass Size Chart

LINKS Oakmont	Urban Mid Panel	RUF0824 EXT RUF0824 INT	12	605mm	203mm	635mm	229mm
LINKS Seminole	Urban Square	RUF0808 EXT RUF0808 INT	8	203mm	203mm	229mm	229mm
LINKS Copenhagen	Urban Copenhagen	RUF1022 EXT RUF1022 INT	12	558mm	254mm	585mm	279mm
LINKS Augusta	Urban 8 x 48	RUF0848 EXT RUF0848 INT	16	203mm	1219mm	229mm	1245mm
LINKS Augusta Long	Urban 7 x 64	RUF0764 EXT RUF0764 INT	20	177mm	1625mm	204mm	1651mm
LINKS Vilamoura	Urban Square x 2	RUF0808 EXT RUF0808 INT	8	203mm	203mm	229mm	229mm
LIIVK2 VILAMOURA	Urban Twin Vertical x 1	RUF0836 EXT RUF0836 INT	14	203mm	912mm	229mm	940mm

 $<sup>^{\</sup>star}$  Refers to arch length  $\,$  I  $\,$  Screw Size: 4.3 x 38mm Pan or Csk Head PVC Window Screw

### Technical Specifications

#### **DOORCO 44mm Door**

- Grained GRP SMC skins are available in a wide variety of styles and colours including wood stains
- > Stiles and Rails are manufactured from a water-resistant polymer
- > LVL is used as the main internal reinforcement
- Skins and sub frame are bonded with a Urethane Adhesive Resin
- The door is filled with CFC-Free Polyurethane Foam density 44.5 - 45.5kg/m³
- > Superior heat and sound insulation
- Complimentary choice of grained reglazeable cassettes
- > Centre Pane Value of approximately 0.44
- > Doors have exceeded the requirements of PAS24
- > Q-Marked with full manufacturing traceability

#### Glass

All the double and triple glazed units used in our doors are manufactured to the highest standard and come with internationally recognised accreditations for performance, strength and thermal efficiency.

#### **High Performance Units**

All units are made with toughened glass to comply with EN12150, the International standard for safety glass. All units are manufactured to the EN1279 standard for quality of seal and life expectancy and come with a manufacturer's 10 year warranty.

#### Thermally Efficient

All the clear or obscure glass units in our range have insulating features as standard. They are manufactured using low emissivity glass and the airspace is filled with Argon gas to give industry leading thermal efficiency. In addition, we only use warm edge spacer systems.

#### Security and/or Safety Option

Most glazing options can be supplied with an upgrade where the outer pane of toughened glass is replaced with laminated glass which holds together when shattered.

### Care and Maintenance

Your new door should keep safe and secure for years to come however with all products and especially those that are exposed to the elements we recommend that you carry out a care and maintenance routine.

Door frames should be washed with warm soapy water, however stubborn stains can be removed using specialist PVC-u cleaners and by following the manufacturers' guidelines.

The door leaf should only be cleaned using warm water or non-aggressive composite door wipes. No solvent-based product or abrasives should be used as these will damage the surface of the skin.

> External glass should be cleaned with warm soapy water and cleaned with a proprietary glass cleaner.

Hardware can be cleaned with a mild detergent and wiped clean.
 No harsh chemicals or abrasives should be used.

Maintenance of the door may be required to maintain any guarantees from the installer. Hinges should be lubricated with engineering oil. Cylinders can be lubricated with Teflon-based products only, as other oils may cause degradation. If necessary, a small amount of lubricant can be applied to the moving parts such as letterplates, handles and knockers.





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